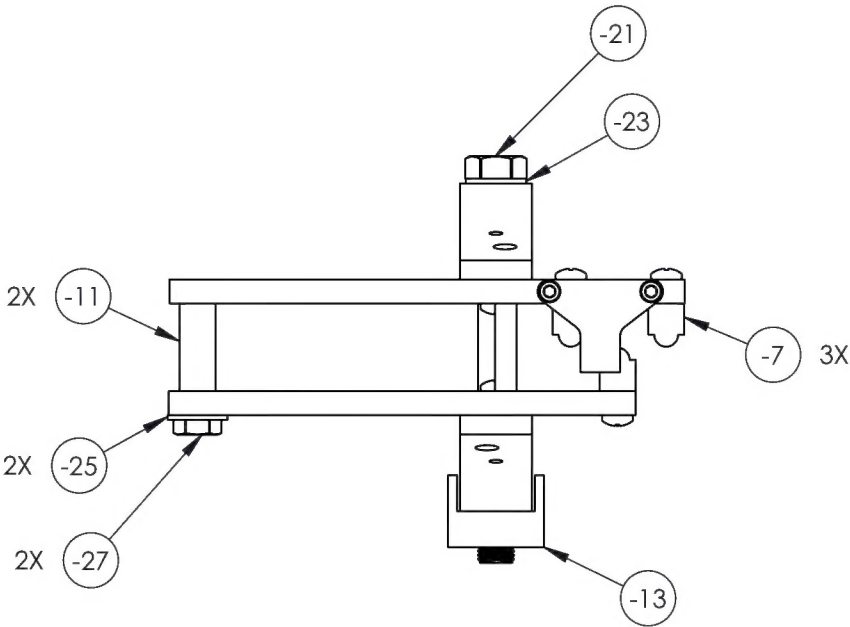
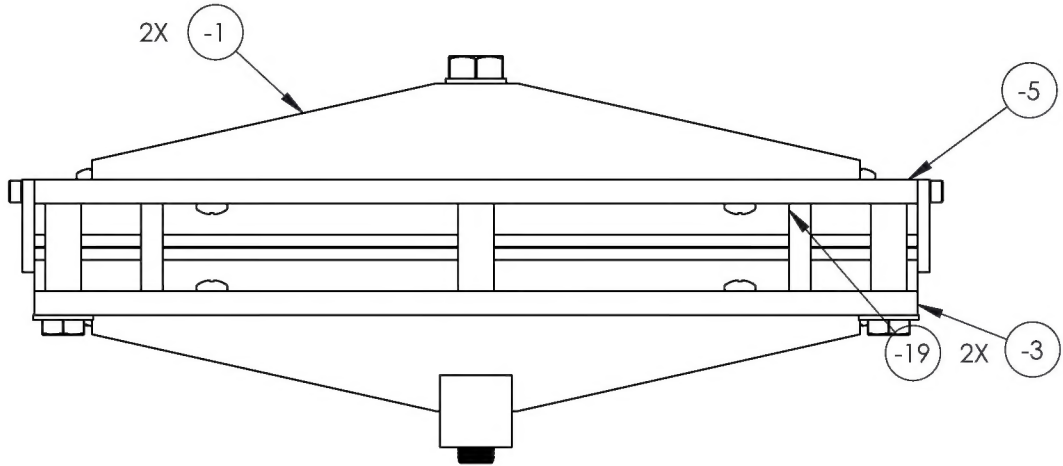
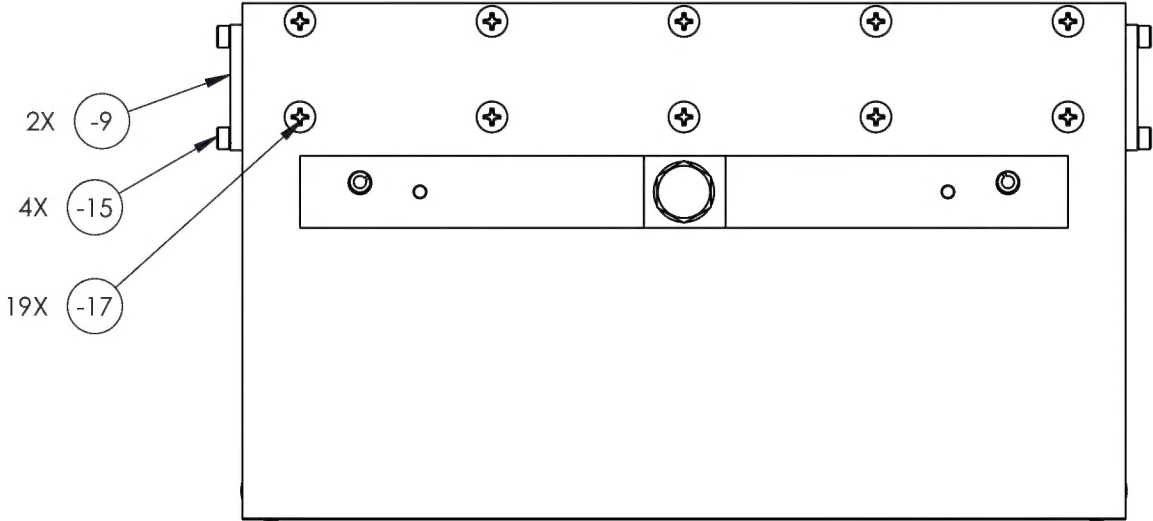


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	CLAMP	6061	3/4 X 1 X 8-1/8	2
			-3	1	PLATE	6061	1/4 X 4-7/8 X 9-5/16	3
			-5	1	PLATE	6061	1/4 X 5-3/8 X 9-5/16	4
			-7	3	RIB	NYLON	3/8 X 7/16 X 9-5/16	5
			-9	2	TAB	6061	1/8 X 1 X 1-7/16	6
			-11	2	SPACER	6061	Ø3/8 X 1-1/16	7
			-13	1	NUT	4140	3/4 X 3/4 X 1-1/8	8
		B/O	-15	4	SOCKET HEAD CAP SCREW	STEEL	6-32 X 1/2 MCMaster-CARR #90128A148	1
		B/O	-17	19	PAN HEAD MACHINE SCREW	STEEL	8-32 X 1/2 MCMaster-CARR #90272A194	1
		B/O	-19	2	SPLIT PIN	STEEL	Ø7/32 X 1-1/2 MCMaster-CARR #92373A322	1
		B/O	-21	1	HEX HEAD CAP SCREW	STEEL	3/8-24 X 4 MCMaster-CARR #91247A235	1
		B/O	-23	1	FLAT WASHER	STEEL	Ø3/8 ID MCMaster-CARR #95229A490	1
		B/O	-25	2	FLAT WASHER	STEEL	Ø1/4 ID MCMaster-CARR #91083A029	1
		B/O	-27	2	HEX HEAD CAP SCREW	STEEL	1/4-28 X 1/2 MCMaster-CARR #92865A002	1

RB

RED BARN MACHINE

TITLE

M/R BLADE TRIM TAB BENDER ASSY.

DWG NO.

RBMT526-8

REV

MAT'L

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005
.XX ± .01
.X ± .1

FRACTIONS ± 1/32

ANGLES ±.5°

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER
PLATING

DRAWN BY: CLOUGH

APPROVED *D Weill*

HEAT TREAT FINISH

SPEC

USED ON MODEL

R66

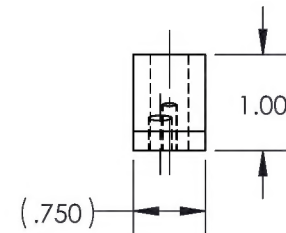
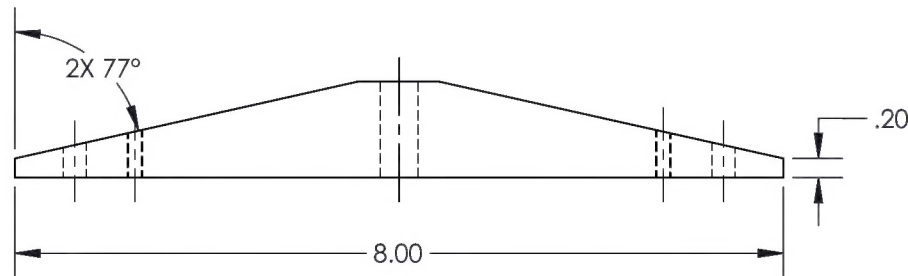
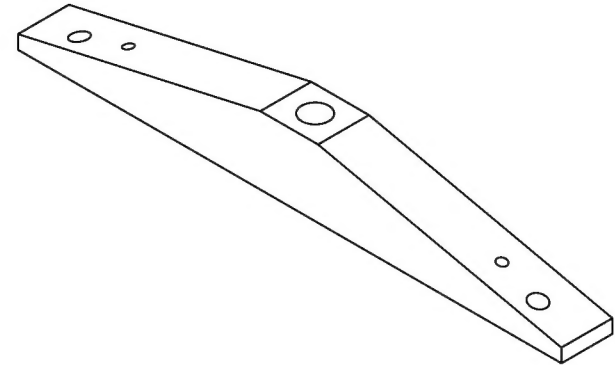
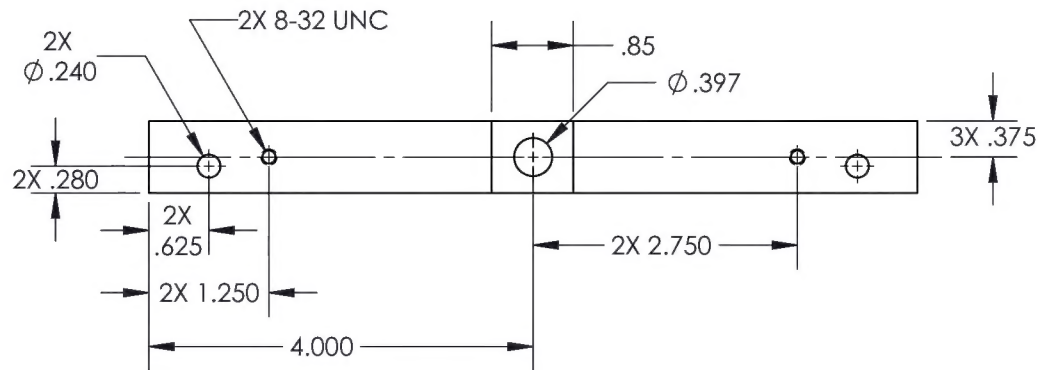
SCALE 1:2

DATE 9/25/2012


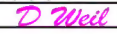
SHEET 1 OF 8

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-1)
CLAMP

 RED BARN MACHINE	
TITLE M/R BLADE TRIM TAB BENDER ASSY.	
DWG NO. RBMT526-8-1	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	APPROVED  HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL R66
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 9/25/2012
SHEET 2 OF 8	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

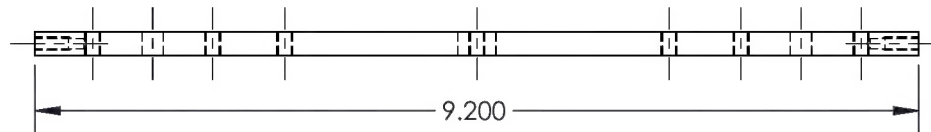
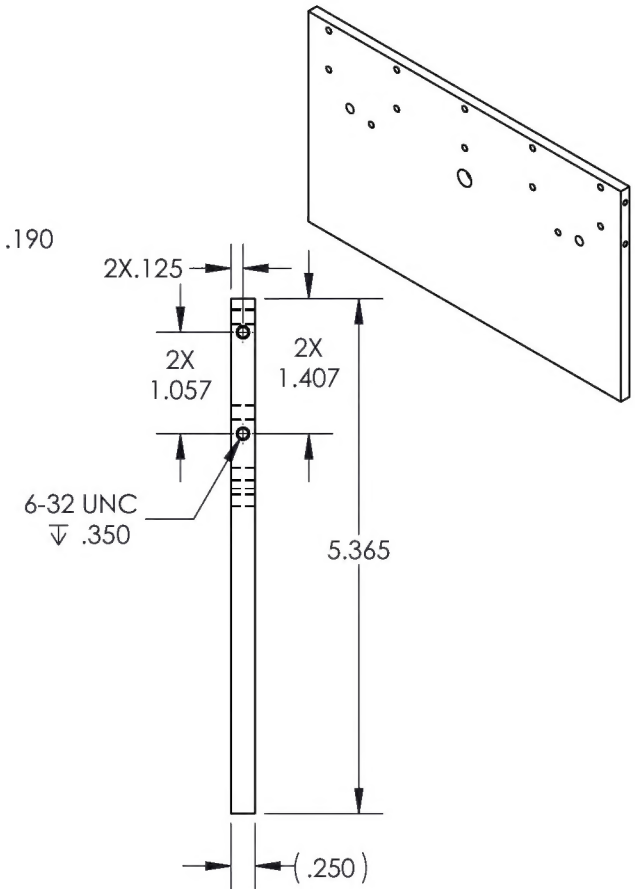
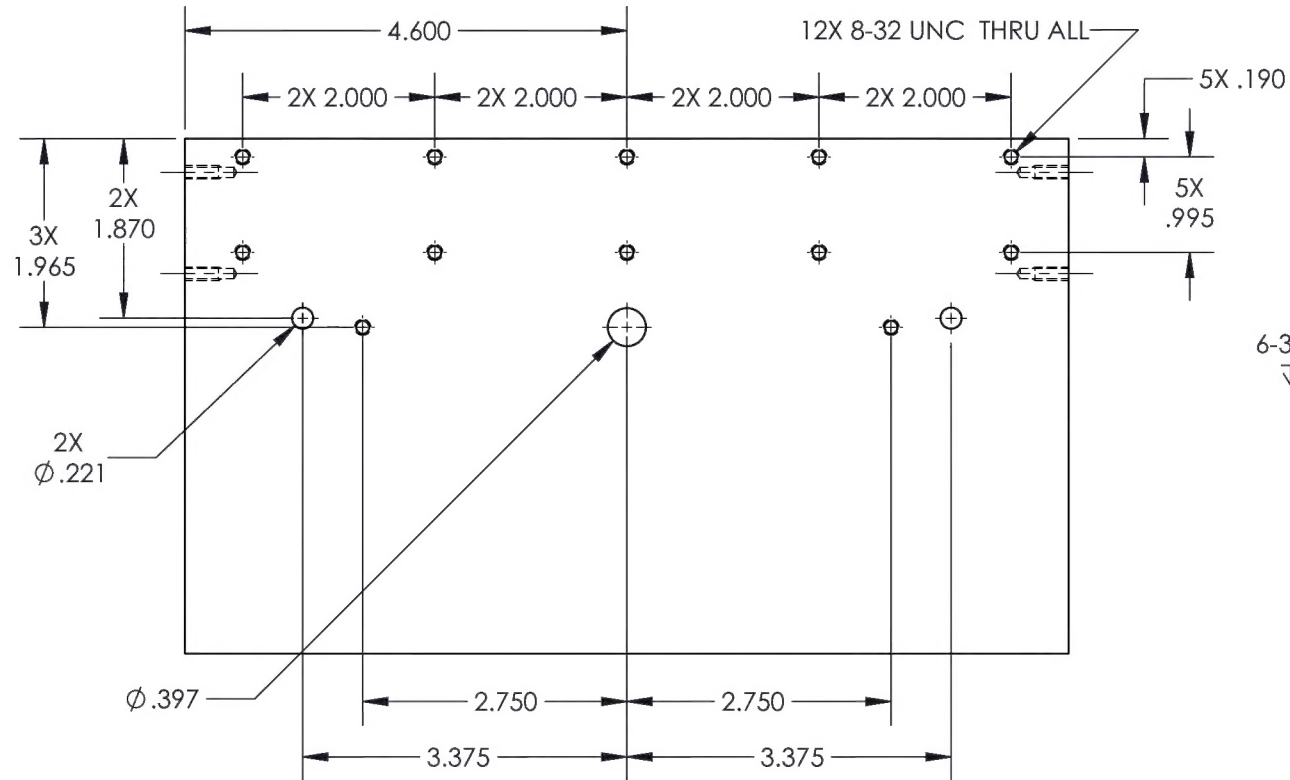


SCALE	1:2	DATE	9/25/2012	SHEET 3 OF 8
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SCALE	1:2	DATE	9/25/2012	SHEET 3 OF 8
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

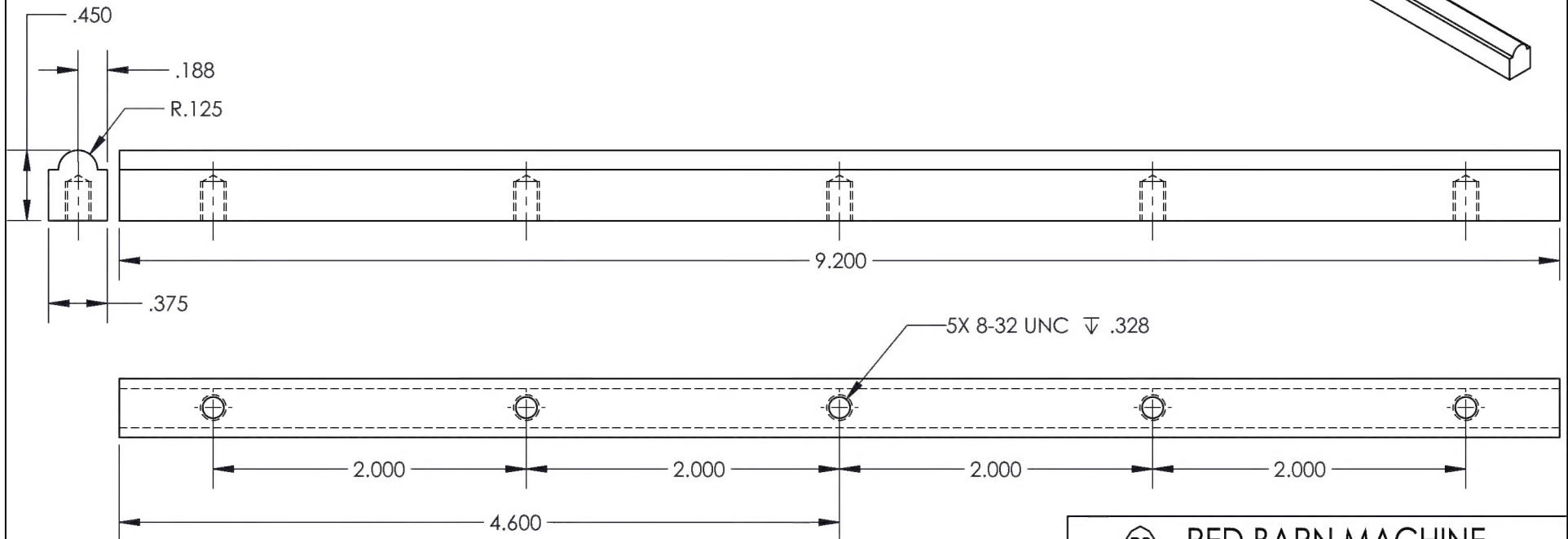
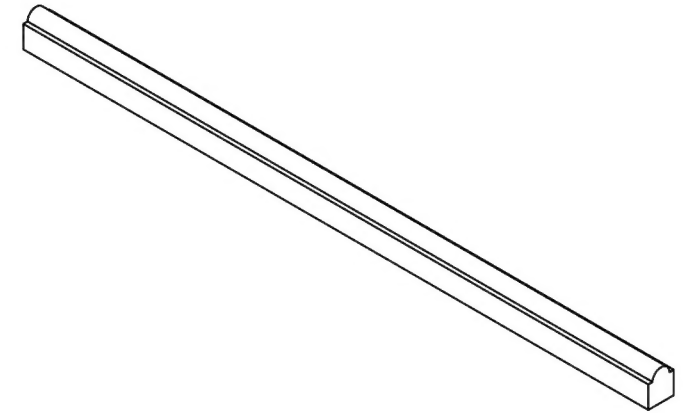


(-5)
PLATE

RED BARN MACHINE	
TITLE M/R BLADE TRIM TAB BENDER ASSY.	
DWG NO. RBMT526-8-5	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH POWDER COAT YELLOW
.X $\pm .1$	SPEC FED #13538
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	R66
SCALE 1:2	DATE 9/25/2012
SHEET 4 OF 8	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

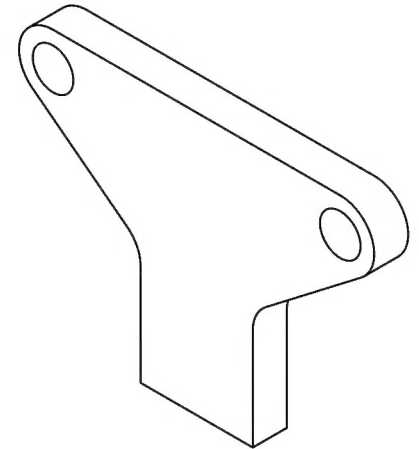
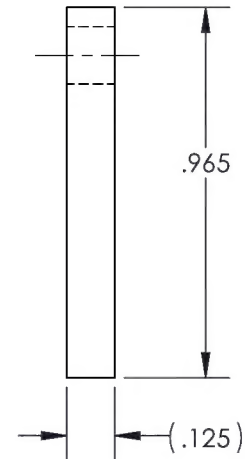
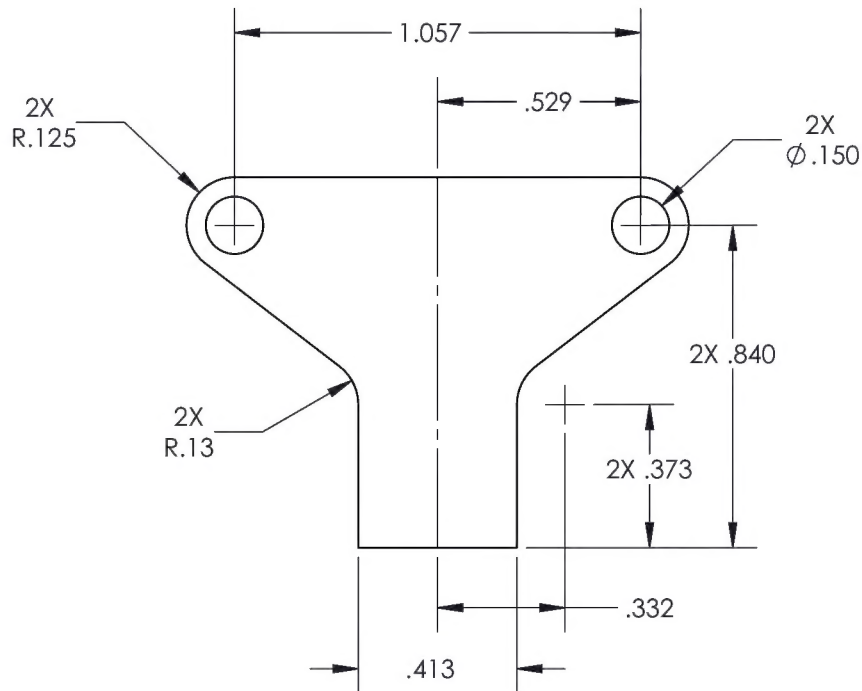


(-7)
RIB

RED BARN MACHINE	
TITLE M/R BLADE TRIM TAB BENDER ASSY.	
DWG NO. RBMT526-8-7	REV
MAT'L NYLON	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:1	SPEC
DATE 9/25/2012	USED ON MODEL
	R66
	SHEET 5 OF 8


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



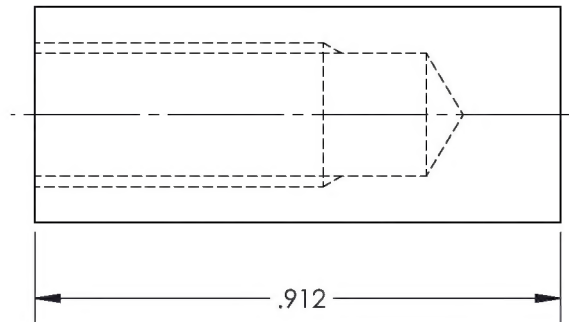
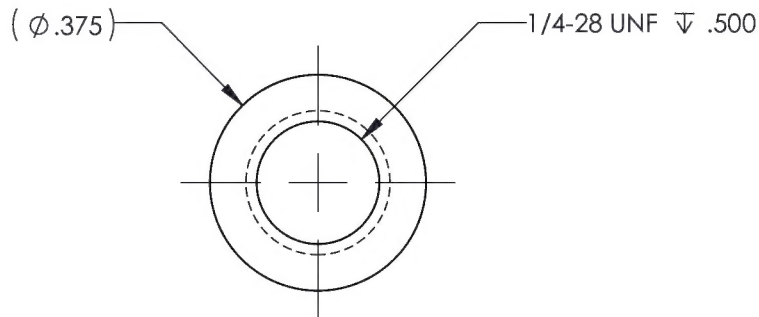
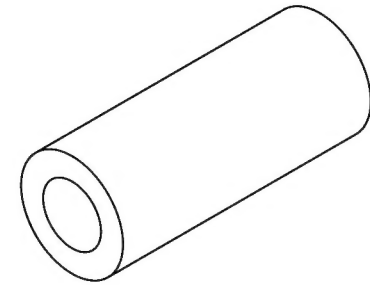
(-9)

TAB

 RED BARN MACHINE	
TITLE M/R BLADE TRIM TAB BENDER ASSY.	
DWG NO. RBMT526-8-9	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$ FRACTIONS $\pm 1/32$.XX $\pm .01$ ANGLES $\pm 5^\circ$.X $\pm .1$	APPROVED <i>D Weil</i> HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 9/25/2012 SHEET 6 OF 8


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



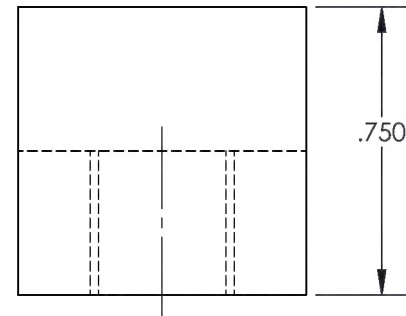
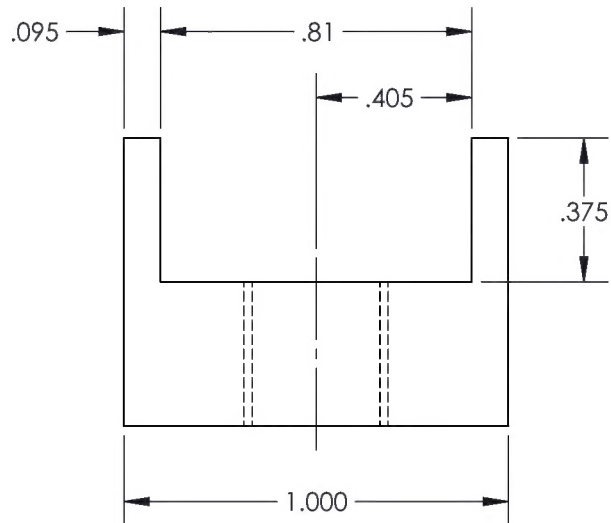
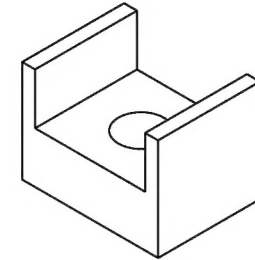
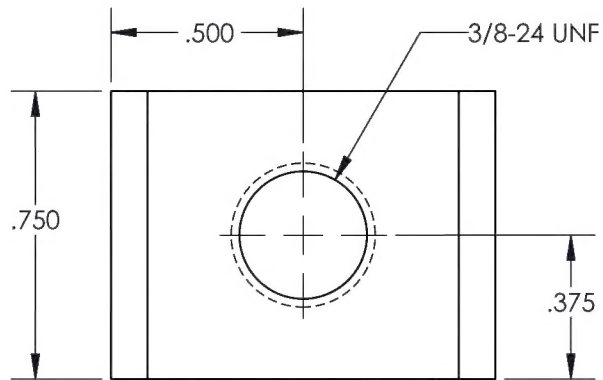
(-11)

SPACER

 RED BARN MACHINE	
TITLE M/R BLADE TRIM TAB BENDER ASSY.	
DWG NO. RBMT526-8-11	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL R66
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 3:1	DATE 9/25/2012 SHEET 7 OF 8


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-13)

NUT

 RED BARN MACHINE	
TITLE M/R BLADE TRIM TAB BENDER ASSY.	
DWG NO. RBMT526-8-13	REV
MAT'L 4140	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL R66
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 2:1 DATE 9/25/2012 SHEET 8 OF 8